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SEPARABLE

ask out (ask someone for a date)
break down (separate into parts)
bring about (cause)
bring up (mention a subject; raise children)
call back (return a phone call)
call off (cancel)
call up (call on the phone)
check out (investigate, take a book out of the library)
cheer up (make someone feel better)
clean up (clean)
cross out (draw a line through)
cut out (stop doing something, remove something with a knife or scissors)
do over (repeat)
drop off (leave someone or something at a place)
figure out (solve a problem, find an answer)
fill in/ out (complete)
fill up (fill completely)
find out (discover)
get up (make someone leave his or her bed)
give back (return)
give up (surrender)
hand in (give something to a teacher or boss)
hand out (distribute)
hang up (put on a hook or hanger, return the telephone receiver)
have on (wear)
keep out (of) (not allow someone to enter)
kick out (of) (make someone leave)
leave out (omit)
look over (examine)
look up (look for information in a book)
make out (see clearly)
make up (invent or create, do past work)
name after /for (give someone the name of someone else)
pass out (distribute)
pay back (return money)
pick out (choose)
pick up (lift, clean, go and get someone or something)
point out (to) (show)
put away (return something to its place)
put back (return something to its place)
put off (postpone)

put on (put clothes on the body)
put out (extinguish a fire)
shut off (stop a machine)
start over (begin again)
take down (destroy, lower)
take out (take someone on a date, remove)
take over (gain control)
take up (begin discussing)
talk over (discuss)
tear down (destroy)
tear off (take a piece from something)
tear out (of) (remove a piece of page from a book)
tear up (tear into small pieces)
think over (consider)
throw away / out (throw into the garbage)
throw up (vomit)
try on (put on clothes to check the size, etc.)
try out (try, test)
turn down (decrease the volume)
turn in (give an assignment to a teacher, or a boss)
turn off (stop a machine or light)
turn on (start a machine or light)
turn out (extinguish a light)
turn up (increase the volume)
use up (finish)
wake up (make someone stop sleeping)
wear out (use or operate something until it isn't good or doesn't work)
write down (write something on a piece of paper)

INSEPARABLE

break down (stop working)
call on (visit)
catch up (reach the same position)
check in / into (register at a hotel)
check into (investigate)
check out (of) (leave a hotel)
come across (meet by chance)
come back (return)
come over (come to one's house)
come through (succeed)
come to (regain consciousness)
cut down (on) (decrease the use of something)
drop by (come and visit)
drop in (on) (stop and visit)
drop out (of) (stop attending)
fool around (with) (play but not seriously)

get along (with) (progress, interact)
get back (return)
get in/ into (enter a car, taxi, etc; arrive)
get off (leave a bus, etc)
get on (enter a plane, bus, etc.)
take off (remove clothes from the body)
take on (challenge, begin something new)
get out (of) (leave a place or a car)
get over (recover)
get up (leave one's bed)
get through (with) (finish)
give up (stop trying)
go back (return)
go on (begin, continue)
go over (review)
grow up (become an adult)
keep on (continue)
keep up (with) (stay at the same position)
lie down (lie on a bed)
look after (take care of)
look for (search)
look into (investigate)
look out (be careful)
move back (return to where one used to live, make room)
pass away (die)
pass out (lose consciousness, faint)
put up (with) (tolerate)
run across (discover by chance)
run into (meet by chance)
run out (of) (use the complete supply of something)
sit down (stop standing and sit)
show up -appear, come-
stand up (stop sitting or lying and stand)
stand up for (support)
stay out (of) (not participate, not enter)
take after -resemble-
take off (leave)
talk about (discuss)
turn out (come, go)
wait on (serve)
wake up (stop sleeping)
warm up (get ready, exercise for a short time)
watch out (for) (be careful)
work out (exercise)